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The solution that works for aluminum is also a three part mixture composed of the following. It should be used at room temperature. 15mL hydrochloric acid + 10mL hydrofluoric acid + 85mL water

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Laser Cutting
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Technology for Aluminum

Extrusions - Vitex ...

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Cutting solutions-Waterjet West Inc. metals, Aluminum

The new fiber laser cutting system has increased cutting speeds by up to 600% on metal with a thickness of 3 mm and below, and 400% on 4-10 mm materials.

David Belforte Jul 24th, 2020

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titanium, steel, brass, or aluminum, waterjet is the most versatile cutting method available. Waterjet tables can be used to cut thicker metals than can be processed with a laser - like titanium and aluminum (up to 12"/305mm)- and offer greater precision than plasma cutting.

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Sheet Metal

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