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# Heat Treatment Of A532 White Cast Iron

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history, for example). It works well enough once you know about it, but it's not immediately obvious.

### **Heat Treatment Of A532 White**

No article on heat treating ASTM A532 would be complete without taking a look at its microstructure. The high level of chromium in high chrome white iron prevents the formation of graphite

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in the microstructure. Instead of graphite, the carbon in the metal becomes tied up in carbides. These relatively discontinuous chromium-rich, eutectic carbides exist with martensite to make up the microstructure.

**Heat Treating ASTM A532 | Chrome White Iron | Penticton ...**

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Heat Treatment Of A532 White Heat Treatment Tips and Notes for ASTM A532 Austenitization

Austenitization must be done to castings made from chrome white iron to ensure a martensitic matrix and provide the highest toughness and abrasion resistance possible.

**Heat Treatment Of A532 White Cast Iron - wakati.co**

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We are proud to offer Pliant25 ASTM A532 Class III Type A which is the best alloy that can be used when drilling, tapping and broaching is required. After machining it is heat treated to approximately 600 BHN. Get The Facts on Chrome White Iron Download Our Free Alloys Fact Sheet Today

**Abrasion resistant**

*Page 7/25*

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## **cast irons to ASTM A532 Standard**

Can you please shed some light on the metallurgical precautions during casting and heat treatment of high chrome iron, ASTM-A532, Class III, type A (17, 23, 27% Cr)? We are softening for machining (300+ BHN) and hardening (600+ BHN) for better wear resistance during usage in a slurry-



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pumping (coal-ash) application.

## **White Iron (part 2) - Industrial Heating**

The chromium-molybdenum irons (class II of ASTM A532) contain 11 to 23% Cr and up to 3.5% Mo and can be supplied either as-cast with an austenitic or austenitic-martensitic matrix, or heat treated with a martensitic matrix microstructure for maximum abrasion

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resistance and toughness. They are usually considered the hardest of all grades of white cast irons.

## **Metallurgical Aspects of HIGH-CHROMIUM WHITE IRONS**

Low-alloy pearlitic white irons have hardness between 350-550 BHN, whereas high-alloy white irons have between 450-800 BHN. High-alloy white cast irons normally

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have austenite matrix in as-cast state, but is changed to hard martensite by heat-treatment.

## **Heat Treatment of White Cast Irons | Metallurgy**

Heat Treatment or Nickel-Chromium White Irons. Nickel-chromium white iron castings are given a stress-relief heat treatment because, properly made, they have a

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martensitic matrix structure, as-cast.

Tempering is performed between 205 to 260°C (400 to 450°F) for at least 4 h.

This tempers the martensite, relieves some of the transformation ...

## **Heat Treating of High-Alloy White Irons :: Total Materia**

...

A-532 Grade III is about Rc42/400 BHN at

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pour...and can be annealed down to 300 BHN and machined. It can then be heat treated to 600+ BHN. Some pump mfgs, such as Weir-Wemco, use this for grit handling vortex impeller pumps.

## **Machining and Heat Treating ASTM A-532**

Common Heat Treatment for the Specific Cast-Iron Types, High-alloy (e.g.,

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high chromium, high nickel-chromium) white irons can be heat treated. For example, nickel-chromium white-iron castings are given a stress-relief heat treatment because, properly made, they have an as-cast martensitic matrix structure.

**Heat Treatment of  
Cast Irons |  
2018-12-12 |  
Industrial Heating**

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Malleable iron is obtained by the heat treatment of white iron so the hard iron carbide structure of ledeburite is converted to a matrix of ferrite or pearlite and graphite is precipitated within the iron. This form of graphite is sometimes referred to as tempered carbon. A wide range of mechanical properties can be obtained in

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## **Heat Treatment of Cast Irons - Heat Treat Doctor.com**

Heat Treating ASTM A532 Chrome White Iron ASTM A532, or high chrome white iron, has superior abrasion resistance. It is particularly effective in machinery or equipment that experiences grinding, gouging abrasion or crushing.

**high chrome cast**



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## **iron heat treatment - Ampect**

Specification for Abrasion-Resistant Cast Iron - ASTM A532. Abrasion-resistant white cast irons have been alloyed to secure high resistance to abrasive wear.

Abrasion-resistant irons can be classified into five groups but the majority of castings used today are in two groups. One is the nickel containing

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alloys, known as Ni-Hard.

## **Abrasion Resistant Cast Irons ASTM A532 - Pacific Alloy**

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Read PDF Heat Treatment Of A532 White Cast Iron Heat Treatment Of A532 White Cast Iron - restoranto.info Low-alloy pearlitic white irons have hardness between 350-550 BHN, whereas high-alloy

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white irons have between 450-800 BHN. High-alloy white cast irons normally have austenite matrix in as-cast state, but is changed to Page 13/29

## **Heat Treatment Of A532 White Cast Iron -**

**[aplikasidapodik.com](http://aplikasidapodik.com)**

High-alloyed white cast irons are an important group of materials whose production must be considered

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separately from that of ordinary types of cast irons. The metallic matrix supporting the carbide phase in the high-alloy white cast irons can be adjusted by alloy content and heat treatment to develop proper balance between resistance to

...

## **Heat Treating of High-Alloy White Cast Irons[1] | Heat**

...

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A532-87, ASTM, Philadelphia, PA, USA, 1983. ... XRD Investigation on Heat Treatment of High Chrome White Cast Irons. Article. Full-text available ... Heat treatment involves the destabilisation of ...

## **(PDF) Microstructure and properties of high chromium cast**

...

chromium-molybdenum white

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irons (class II of ASTM A532) contain 11 to 23% Cr and up to 3% Mo and some Ni and Cu and can be supplied; either as-cast with an austenitic or austenitic-martensitic matrix, or heat treated with a martensitic matrix microstructure for maximum abrasion resistance and toughness.

## **Microstructural Characteristics and**

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## **Mechanical Properties ...**

annealing and re-hardening ASTM A532-93 Class III Type A high chrome abrasion resistant cast iron ... We have approached the foundry to answer questions about softening and heat treating options. ... of cost and time savings using effective collaborative mechanisms at the

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right time have been highlighted in this white paper. DFMPPro, CAMWorks ...

## **annealing and re-hardening ASTM A532-93 Class III Type A ...**

heat treatment of cast iron a532 class; heat treatment of cast iron a532 class. PE Series Jaw Crusher. Based on years experience and technology development, A&C jaw



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crusher series are of 6 different models. PF Series Impact Crusher. Thousands of A&C PF Series Impact Crushers are installed all over the world in recent 20 years.

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